# Census Bureau Economic Statistics **Manufacturing Snapshot**

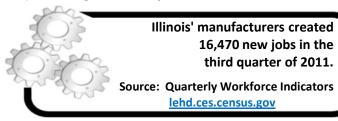
### Illinois

#### **DID YOU KNOW?**

The Manufacturing sector was the 3rd largest employer in Illinois in 2010, with 530,947 employees, and ranked 9th in terms of average annual payroll per employee (\$52,771). Illinois ranked 5th in the U.S. in number of Manufacturing plants, with 14,210 establishments. (Source: 2010 County Business Patterns) census.gov/econ/cbp



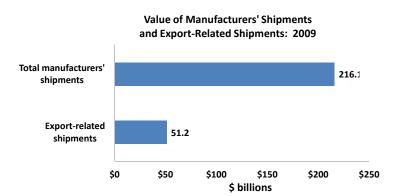
**Source: 2010 County Business Patterns** census.gov/econ/cbp



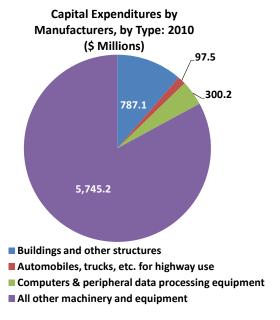


Number of

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Source: Exports from Manufacturing Establishments: 2009 census.gov/manufacturing/exports



Capital expenditures by Illinois's manufacturers totaled \$6,930 million in 2010.

Source: 2010 Annual Survey of Manufactures census.gov/manufacturing/asm

Top 5 Manufacturing Industries by Value of Shipments, Selected Industry Statistics: 2010

2007 NAICS code	Meaning of 2007 NAICS code	Number of Production Workers		shipments		Total capital expenditures (\$ millions)
31-33	Manufacturing	367,194	138,547	240,920	103,657	6,930
311	Food mfg	55,180	23,242	39,250	16,151	774
325	Chemical mfg	22,838	16,500	35,021	18,593	1,142
324	Petroleum & coal products mfg	3,006	31,105	33,869	2,916	1,722
333	Machinery mfg	47,465	14,137	29,185	15,375	716
332	Fabricated metal product mfg	60,350	9,221	19,699	10,605	625

Source: 2010 Annual Survey of Manufactures census.gov/manufacturing/asm



## Top 30 Illinois counties based on number of manufacturing establishments

### Industry in each county with the most manufacturing establishments

Geographic area name	Number of estab- lishments	Paid employees for pay period including March 12 (number)	Annual payroll (\$1,000)		2007 NAICS	Meaning of 2007 NAICS Code	Number of estab- lishments	Paid employees for pay period including March 12 (number)	Annual payroll (\$1,000)
Illinois	14,210	530,947	28,018,813	=>	332	Fabricated metal product manufacturing	3,174	80,605	3,891,702
Cook County	5,323	179,271	9,381,613	=>	332	Fabricated metal product manufacturing	1,158	28,513	1,423,079
DuPage County	1,695	50,919	2,828,850	=>	332	Fabricated metal product manufacturing	399	8,672	433,956
Lake County	828	42,044	3,323,349	=>	332	Fabricated metal product manufacturing	147	4,351	232,347
Kane County	807	27,062	1,321,160	=>	332	Fabricated metal product manufacturing	182	3,959	195,325
Winnebago County	607	21,950	1,241,998	=>	332	Fabricated metal product manufacturing	241	5,043	233,930
Will County	597	19,092	1,090,245	=>	332	Fabricated metal product manufacturing	113	2,300	103,093
McHenry County	511	16,222	824,504	=>	332	Fabricated metal product manufacturing	130	2,812	167,854
Madison County	209	12,236	735,679	=>	332	Fabricated metal product manufacturing	45	3,575	194,779
St. Clair County	162	4,971	235,473	=>	332	Fabricated metal product manufacturing	25	317	15,356
Peoria County	160	9,344	420,649	=>	332	Fabricated metal product manufacturing	43	759	39,315
Rock Island County	151	7,540	440,034	=>	332	Fabricated metal product manufacturing	49	1,108	44,995
LaSalle County	142	4,521	231,603	=>	332	Fabricated metal product manufacturing	29	498	22,834
Champaign County	136	6,883	278,407	=>	323	Printing and related support activities	19	250 to 499	13,898
DeKalb County	116	3,328	144,440	=>	332	Fabricated metal product manufacturing	29	479	21,028
Tazewell County	114	6,619	294,744	=>	332	Fabricated metal product manufacturing	32	1,771	73,480
Sangamon County	113	2,751	134,760	=>	323	Printing and related support activities	21	128	4,175
Macon County	112	7,303	388,191	=>	332	Fabricated metal product manufacturing	27	923	45,439
McLean County	103	4,000	188,768	=>	323	Printing and related support activities	20	544	25,635
Kankakee County	100	4,771	234,944	=>	332	Fabricated metal product manufacturing	29	526	24,996
Vermilion County	100	4,648	210,352	=>	332	Fabricated metal product manufacturing	30	735	33,749
Whiteside County	92	3,876	179,525	=>	332	Fabricated metal product manufacturing	30	1,044	46,499
Douglas County	88	1,946	92,728	=>	337	Furniture and related product manufacturing	29	198	4,907
Kendall County	86	2,404	102,839	=>	332	Fabricated metal product manufacturing	12	287	12,022
Adams County	82	4,392	249,911	=>	332	Fabricated metal product manufacturing	20	532	20,813
Boone County	71	5,135	259,206	=>	332	Fabricated metal product manufacturing	23	724	33,314
Effingham County	64	3,109	123,266	=>	323	Printing and related support activities	12	1,000 to 2,499	D
Ogle County	62	3,504	145,575	=>	333	Machinery manufacturing	14	743	36,488
Stephenson County	59	3,237	145,922	=>	332	Fabricated metal product manufacturing	12	254	8,978
Livingston County	55	3,204	156,360	=>	332	Fabricated metal product manufacturing	13	345	11,998
Henry County	52	3,601	130,900	=>	332	Fabricated metal product manufacturing	17	552	23,612

Source: 2010 County Business Patterns